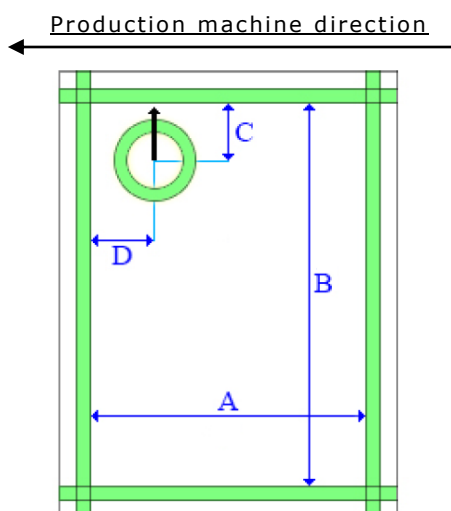


SACCHETTO BAG IN BOX 3LT

I. Product and materials description:

Volume (lt)	3.00	Date	25.04.2017	Prepared by	D. Petkov
1	Outer film	MET350.73S	1	Tap type	ASMZ5059
2	Outer film description	METPET25/12/30	2	Tap description	VINIFLOW UNIVERSALTAP, BLACK/RED WD302931
3	Inner film	7LL350.50S	3	Gland type	MLDZ5066
4	Inner film description	350MMLLDPE50MY CLEARS/L700RD	4	Gland description	ViniFlowUniversNew Gland
5	Bag additional treatment		5	Tap orientation	6.00 o' clock
6	Application of the bag	Wine bags	6	Tap depth	First stage

II. Graphic design:



III. Controlled parameters:

Perf Strength	Dimension A (mm)	Dimension B (mm)	Dimension C (mm)	Dimension D (mm)	Dimension E (mm)	Dimensions Tolerance (mm)
	245	315	50	50	0	+ /- 5

IV. Packaging:

1	Cardboard box	PKGZ5005 – cardboard box 785x585x345
2	Number of bags per box (pcs)	500
3	Box gross weight (kg)	19,3
4	Pallet	MPAL - (standard IPPC treated euro pallet) 1200 x 800 x 150
5	Number of boxes per pallet	12
6	Pallet gross weight (kg)	241,6
7	Bag's logo printing	Rapak EAD
8	Labels	Rapak EAD