

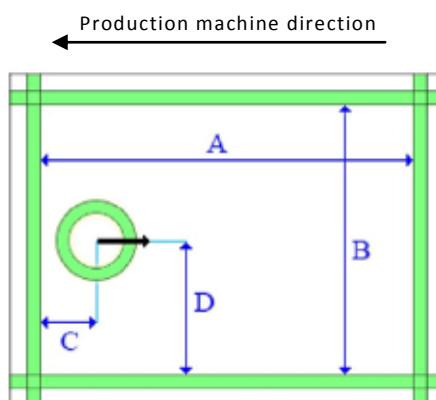
### SACCHETTO BAG IN BOX 20LT

#### I. Product and materials description:

Volume (lt)	<b>20.00</b>	Date	<b>18.03.2016</b>	Prepared by	<b>D. Petkov</b>
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1	Outer film	<b>MET1000.V6</b>	1	Tap type	<b>ASMZ5059</b>
2	Outer film description	<b>1000 MM MET 30/12/35 METALLIS S/L 800 RD</b>	2	Tap description	<b>VINIFLOW UNIVERSALTAP, BLACK/RED WD302931</b>
3	Inner film	<b>7LL1000.50S</b>	3	Gland type	<b>MLDZ5066</b>
4	Inner film description	<b>1000 MM LLDPE 50 MY CLEAR S/L 700 RD</b>	4	Gland description	<b>VINIFLOW UNIV GLAND 28MM TRANSP WD201660</b>
5	Bag additional treatment		5	Tap orientation	<b>12 o'clock</b>
6	Application of the bag	<b>Wine bags</b>	6	Tap depth	<b>First stage</b>

#### II. Graphic design:



#### III. Controlled parameters:

Perf Strength	Dimension A (mm)	Dimension B (mm)	Dimension C (mm)	Dimension D (mm)	Dimension F (mm)	Dimensions Tolerance (mm)
	<b>610</b>	<b>475</b>	<b>70</b>	<b>238</b>		<b>+/- 5</b>

#### IV. Packaging:

1	Cardboard box	<b>PKGZ5005 cardboard box 785 x 585 x 345</b>
2	Number of bags per box (pcs)	<b>300</b>
3	Box liner	<b>PKGZ2008 - HD Liner 220 X 170 cm, 10mcr</b>
4	Box gross weight (kg)	<b>30,3</b>
5	Pallet	<b>MPAL (standard IPPC heat treated pallets) - 1200 x 800 x 150</b>
6	Number of boxes per pallet	<b>10</b>
7	Pallet gross weight (kg)	<b>313</b>
8	Bag's logo printing	<b>Rapak EAD</b>
9	Labels	<b>Rapak EAD</b>