

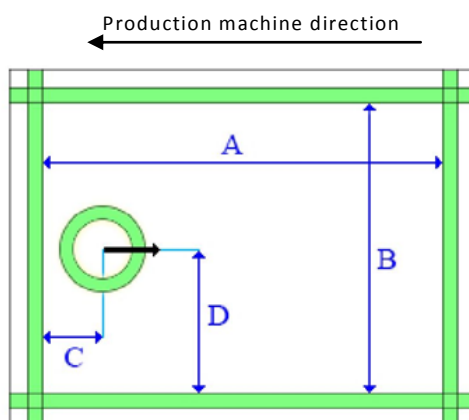
## SACCHETTO BAG IN BOX 10 LT

### I. Product and materials description:

Volume (lt)	<b>10.00</b>	Date	<b>18.03.2016</b>	Prepared by	<b>D. Petkov</b>
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1	Outer film	<b>MET405.V6</b>	1	Tap type	<b>ASMZ5059</b>
2	Outer film description	<b>405 MM MET 30/12/35 METALLIS S/L 800 RD</b>	2	Tap description	<b>VINIFLOW UNIVERSALTAP BLACK/RED WD302931</b>
3	Inner film	<b>7LL405.50S</b>	3	Gland type	<b>MLDZ5066</b>
4	Inner film description	<b>405 MM LLDPE 50 MY CLEAR S/L 700 RD</b>	4	Gland description	<b>VINIFLOW UNIV GLAND 28MM TRANSP WD201660</b>
5	Bag additional treatment		5	Tap orientation	<b>12 o'clock</b>
6	Application of the bag	<b>Wine bags</b>	6	Tap depth	<b>First stage</b>

### II. Graphic design:



### III. Controlled parameters:

Perf Strength	Dimension A (mm)	Dimension B (mm)	Dimension C (mm)	Dimension D (mm)	Dimension F (mm)	Dimensions Tolerance (mm)
	<b>495</b>	<b>375</b>	<b>70</b>	<b>188</b>		<b>+/- 5</b>

### IV. Packaging:

1	Cardboard box	<b>PKGZ5005 cardboard box 785 x 585 x 345</b>
2	Number of bags per box (pcs)	<b>400</b>
3	Box liner	<b>PKGZ2008 - HD Liner 220 X 170 cm, 10mcr</b>
4	Box gross weight (kg)	<b>29,8</b>
5	Pallet	<b>MPAL (standard IPPC heat treated pallets)- 1200 x 800 x 150</b>
6	Number of boxes per pallet	<b>12</b>
7	Pallet gross weight (kg)	<b>367,6</b>
8	Bag's logo printing	<b>Rapak EAD</b>
9	Labels	<b>Rapak EAD</b>